

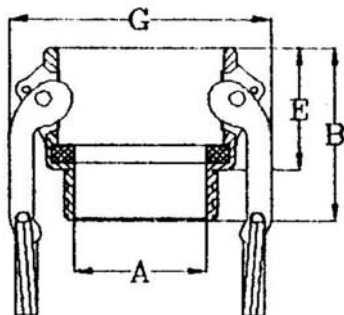
|     |     |     |     |    |   |
|-----|-----|-----|-----|----|---|
| Ra  | 0.2 | 1.6 | 6.3 | 25 | Q |
| JIS | ▽▽▽ | ▽▽  | ▽   | ▽  | ~ |

|                   |                                                        |                              |
|-------------------|--------------------------------------------------------|------------------------------|
| GENERAL TOLERANCE | ±0.1<br>0.5~5<br>6~30<br>31~120<br>121~320<br>321~1000 | ±0.2<br>±0.3<br>±0.5<br>±0.8 |
|-------------------|--------------------------------------------------------|------------------------------|

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## PART B



| Size              | 1/2" | 3/4" | 1"   | 1-1/4" | 1-1/2" | 2"   | 2-1/2" | 3"    | 4"    | 6"    |
|-------------------|------|------|------|--------|--------|------|--------|-------|-------|-------|
| Size of Thread    | 1/2" | 3/4" | 1"   | 1-1/4" | 1-1/2" | 2"   | 2-1/2" | 3"    | 4"    | 6"    |
| G: Max O.D.       | 45.7 | 53.3 | 60.9 | 82.6   | 90.3   | 99.8 | 112.4  | 137.6 | 165.6 | 238.3 |
| B: Overall Length | 47.3 | 51   | 58   | 65.57  | 65.7   | 75.4 | 83.3   | 86.5  | 90.3  | 105.4 |
| E: Exposed Length | 31.4 | 32   | 39   | 44.5   | 45     | 50   | 54.3   | 55.5  | 55.5  | 65.5  |
| A: Min. I.D.      | 15   | 19   | 25   | 32.6   | 39     | 50.8 | 63     | 76.2  | 100.8 | 153   |

unit:mm



HAITIMA CORPORATION

| CHECK BY | DRAWING BY   | DATE        | SPECIFICATION | Cam & Groove Couplers & Adapters |
|----------|--------------|-------------|---------------|----------------------------------|
|          | <i>Sammy</i> | Apr.21.2014 | MATERIAL      | SS 316                           |
|          |              |             | PROCESS/Nr.   |                                  |
|          |              |             | UNIT / SCALE  | mm                               |

|                          |             |      |         |
|--------------------------|-------------|------|---------|
|                          |             |      |         |
|                          |             |      |         |
|                          |             |      |         |
| Revise                   | Description | Date | Approve |
| DRAWING NO. <b>FK-04</b> |             |      |         |
| <b>-14</b>               |             |      |         |